

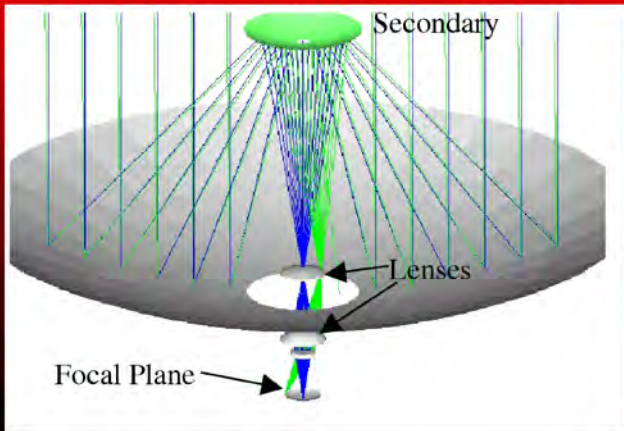
# Suitability of On Axis Reflector Designs for Space

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CMBpol Technology Workshop

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# On Axis Reflector System (QUaD)



# Disadvantages

- Blockage of primary aperture by secondary
  - ▶ Produces near sidelobes and loss of efficiency
  - ▶ Large field of view requires large secondary making efficiency loss worse
- Secondary support structure scatters light
  - ▶ Far sidelobes
  - ▶ Further loss of efficiency
- Secondary illuminates annulus between receiver entrance aperture and edge of primary hole
  - ▶ More far sidelobes (although can baffle)
- Diffraction from edge of secondary
  - ▶ More far sidelobes

# Advantages

- None(?)
  - ▶ Well actually can have low (zero) instrumental cross polarization
    - ▶ But IP is degenerate with rel gain for pair difference systems...
  - ▶ And for terrestrial applications cheaper, and easier to rotate around line-of-sight
- Community consensus is that off axis is better:
  - ▶ EBEX, CLOVER, POLARBEAR, QUIET, ABS, SPTpol

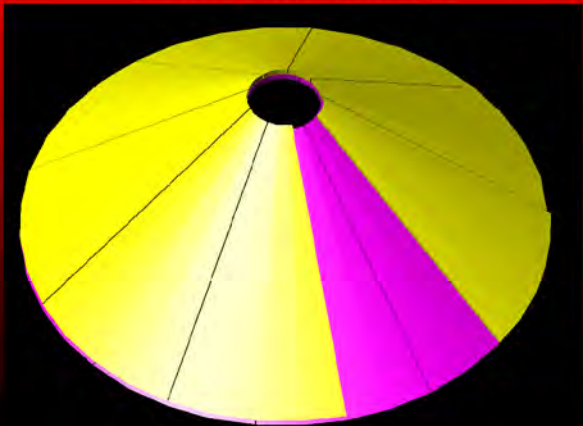
# QUaD Secondary Support Foam Cone

- For on axis polarimeter conventional feedlegs cause problems
- In addition wish to keep mirrors warm to prevent snow accumulation
- Material Zotefoam PPA30 is legendary in the field for its transparency at these wavelengths
  - ▶ Polypropylene copolymer expanded using dry nitrogen
  - ▶ Used for cryostat windows...
- But manufactured only in 6x3' flat sheets
  - ▶ How to make a 9' base diameter cone?

# Foam Cone II

- Material can be thermoformed
  - ▶ Force into desired shape, heat to 150C, cool, holds shape
- Make 40deg sections of conical surface and trim to fit together
- Glue 2 layers of 9 sections each with joints offset by half a section
  - ▶ Make a 1 piece continuous cone
- Need an RF transparent adhesive...
  - ▶ Used a 2mil acrylic transfer tape product from 3M

# Foam Cone Concept

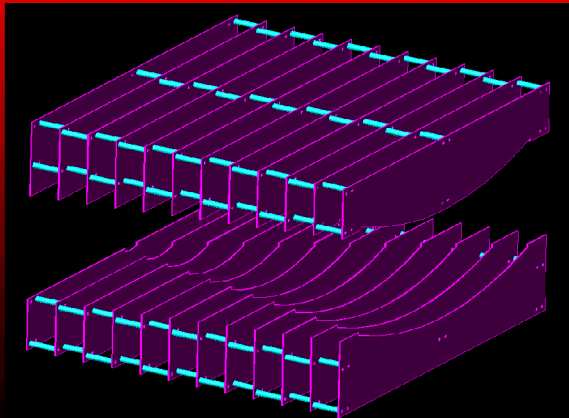


# Thermoforming Oven





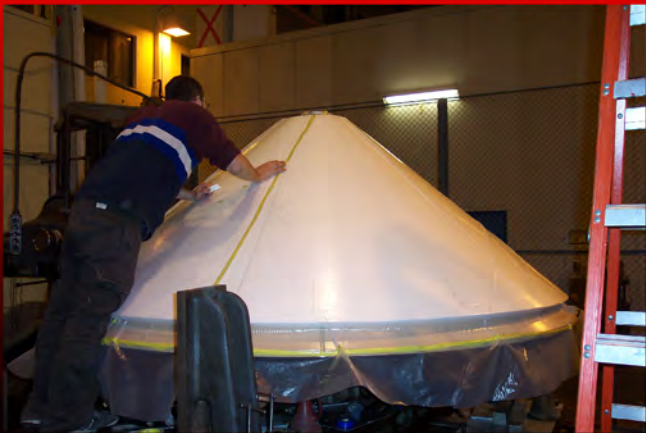
# Per Section Oven Form



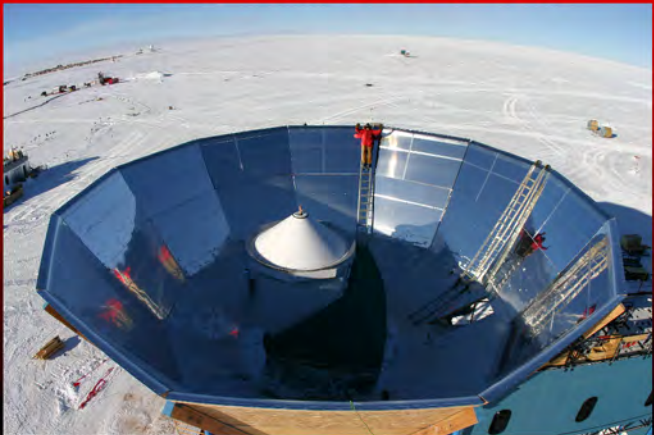
**Ahh - The Smell of Fresh Cooked Foam!**



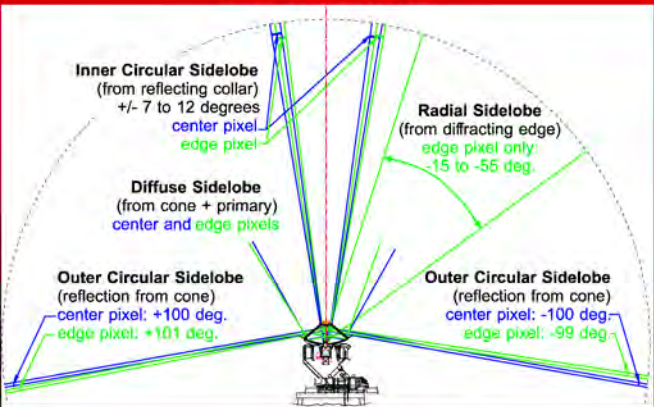
# Full Size Form and Vacuum Bagging



# QUaD at South Pole Feb 2005



# Far Sidelobes

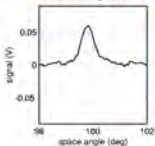


# 100 degree Ringlobe Due to Foam Cone

PSB pair orientation;  $\Delta\kappa=70^\circ$



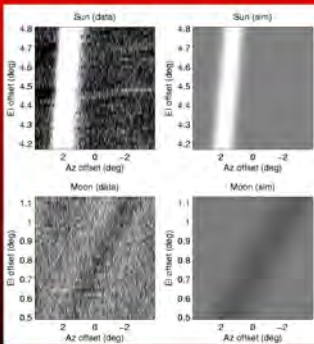
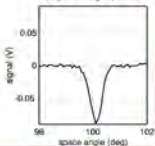
PSB pair diff signal;  $\Delta\kappa=70^\circ$



PSB pair orientation;  $\Delta\kappa=160^\circ$



PSB pair diff signal;  $\Delta\kappa=160^\circ$



- Caused by reflection from adhesive in cone
  - ▶ Probed in detail using Sun as source
  - ▶ Detailed model reproduces contamination in CMB data

# Conclusions

- QUaD has made the deepest observations of CMB polarization to date
  - ▶ But it did this in spite of, rather than because of, it's on-axis design
- Likely NASA could make a secondary support structure with far better performance than the one used for QUaD...
  - ▶ But there is no reason to do so
- It is recommended that on-axis reflector designs not be considered any further for CMBpol